

# CiMa-Pak Tray Sealer ( CiMicro )

## *Replacing Knife Assembly*

ALWAYS READ INSTRUCTIONS BEFORE COMMENCING

Difficulty: Easy

Material Needed: Flat Head Screwdriver , Philips Screwdriver, Protective Gloves

### Instructions:

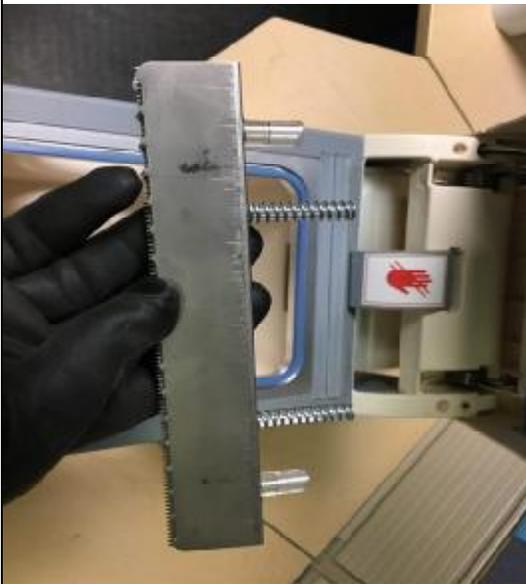
Step	Diagram	Instructions
1		Unplug power cord from wall outlet.
2		You need to first remove the lid to reach the knife assembly screws.  To remove the lid: <ul style="list-style-type: none"><li>- unlatch the 2 tabs * at the backend of the CiMicro lid with a flat screw driver.</li></ul>
3		<ul style="list-style-type: none"><li>- There are 2 more tabs * on the both sides of the lid.</li><li>- You need to tilt and bend the lid gently to release them and then you can easily slide the lid off.</li></ul>

\*Don't use force to release those 2 side tabs. You may break them.

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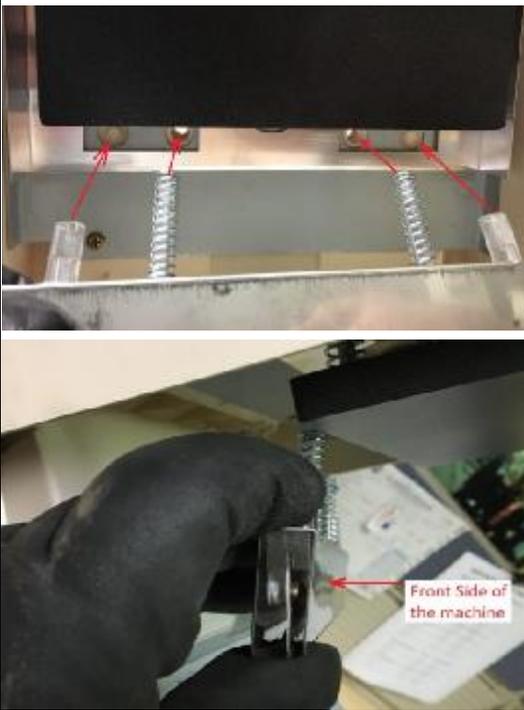
You will now see a couple of screws when you remove the lid on the top side of the hood. Unscrew the 2 screws as shown on the picture with a Philips screw driver while holding the knife assembly from the other side. Use protective gloves to hold the knife assembly.



Make sure to remove all broken parts in case of plastic knife seat is broken.

There are 2 springs located on the top of the knife set, be careful to not to drop them.

\*Make sure you have safety gloves on when you're holding the knife assembly.

5		<p>Replace the broken assembly with the new one. You will need to hold the new assembly in place while screwing in the 2 screws.</p> <p>It may be necessary to put some pressure on the cover to compress the knife springs so that you can engage the screws. Tighten the screw until you feel it gets harder to tight.</p> <p>*Don't tight it too much, you may damage the plastic knife seat.</p> <p>*Make sure you have two springs on before putting it in the place.</p> <p>*Be careful at the knife assembly location and direction of the blade before, as shown on the picture.</p>
6		<p>Replace the lid and be careful about the tabs.</p>
7		<p>Plug in your CiMa-Pak Tray Sealer, and you are ready to continue production.</p>

\*If your machine is still not running properly please contact one of our representatives.